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IEC 61131-3 is the third part (of 10) of the open international standard IEC 61131 for programmable logic controllers, and was first published in December 1993 by the IEC. The current (third) edition was published in February 2013. Part 3 of IEC 61131 deals with basic software architecture and programming languages of the control program within PLC. It defines three graphical and two textual ...

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IEC 61131 is an IEC standard for programmable controllers. It was known as IEC 1131 before the change in numbering system by IEC. The parts of the IEC 61131 standard are prepared and maintained working group 7, programmable control systems, of subcommittee SC 65B of Technical Committee TC65 of the IEC

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